Safety Data Sheet

Section 1: Identification

Product identifier

Product Name · Water Based Asphalt Emulsion

- Synonyms Polymer Modified Anionic Asphalt Emulsion; RS-2 with latex; RS-2 with Polymer; RS-2L; RS-2P
- Product Code SDS number: HMC-1004

Relevant identified uses of the substance or mixture and uses advised against

Recommended use • Various paving applications

Details of the supplier of the safety data sheet

Manufacturer • Hudson Materials Company

1615 Sholar Avenue Chattanooga, TN 37406 United States www.hudsonmaterials.com hmc@hudsoncc.com

Telephone • (423) 624-2631 (General)

Emergency telephone number

Manufacturer • 1-800-633-8253 PERS

Section 2: Hazard Identification

United States (US) According to: OSHA 29 CFR 1910.1200 HCS

Classification of the substance or mixture

OSHA HCS 2012 Label elements OSHA HCS 2012 Carcinogenicity 2

WARNING



Hazard statements • Suspected of causing cancer. Precautionary statements

| Prevention | Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. |
|------------------|--|
| Response | IF exposed or concerned: Get medical advice/attention. |
| Storage/Disposal | Store locked up. Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. |
| Other hazards | |
| OSHA HCS 2012 | Under United States Regulations (29 CFR 1910.1200 - Hazard Communication Standard), this product is considered hazardous. |

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Section 3 - Composition/Information on Ingredients

Substances

• Material does not meet the criteria of a substance.

Mixtures

| | Composition | | | | |
|----------------------------------|---------------------------|-------------|--|--|----------|
| Chemical Name | Identifiers | % | LD50/LC50 | Classifications According to Regulation/Directive | Comments |
| Asphalt | CAS: 8052- 42-4 | >= 63% | Ingestion/Oral-Rat LD50 • >5000 mg/kg Inhalation-Rat LC50 • >94.4 mg/m ³ | OSHA HCS 2012: Carc. 2 | NDA |
| Hydrogen sulfide | CAS: 7783- 06-4 | < 1% | Inhalation-Rat LC50 • 444 ppm 4 Hour(s) | OSHA HCS 2012: Flam. Gas 1; Press. Gas - Comp.; Eye Irrit. 2; Acute Tox 2 (inhl); STOT SE 3: Resp. Irrit. | NDA |
| Polymer Latex | NDA | < 4% | NDA | OSHA HCS 2012: Not Classified | NDA |
| Alkaline Emulsifying Agent | NDA | < 2% | NDA | OSHA HCS 2012: Not Classified | NDA |
| Sodium hydroxide | CAS: 1310- 73-2 | < 0.065% | NDA | OSHA HCS 2012: Skin Corr. 1B; Eye Dam. 1 | NDA |
| Water | CAS: 7732- 18-5 | Balance | Ingestion/Oral-Rat LD50 • >90 mL/kg | OSHA HCS 2012: Not Hazardous | NDA |

Section 4: First-Aid Measures

Description of first aid measures

Inhalation

• Move victim to fresh air. Administer oxygen if breathing is difficult. Give artificial respiration if victim is not breathing. If signs/symptoms continue, get medical attention.

Skin • In case of contact with substance, immediately flush skin with running water for at least 20 minutes. If irritation develops and persists, get medical attention.

- **Eye** In case of contact with substance, immediately flush eyes with running water for at least 20 minutes. If eye irritation persists: Get medical advice/attention.
- **Ingestion** Do NOT induce vomiting. Get medical attention immediately.

Most important symptoms and effects, both acute and delayed

• Refer to Section 11 - Toxicological Information.

Indication of any immediate medical attention and special treatment needed

 Notes to
 Physician
 All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.

Section 5: Fire-Fighting Measures

| Extinguishing media | |
|-----------------------------------|---|
| Suitable Extinguishing Media | LARGE FIRE: Water spray, fog or regular foam. SMALL FIRES: Dry chemical, CO2, water spray or regular foam. |
| Unsuitable Extinguishing Media | No data available. |
| Special hazards arising from t | the substance or mixture |
| Unusual Fire and Explosion Hazard | Containers may explode when heated. Some may be transported hot. |
| Hazardous Combustion Products | No data available. |
| Advice for firefighters | |
| | Structural firefighters' protective clothing will only provide limited protection. Wear positive pressure self-contained breathing apparatus (SCBA). |

Section 6 - Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

| - | | |
|----------------------------------|---|--|
| Personal Precautions | • Ventilate enclosed areas. Do not walk through spilled material. Wear appropriate personal protective equipment, avoid direct contact. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. | |
| Emergency Procedures | • ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Keep unauthorized personnel away. Stay upwind. | |
| Environmental precautions | | |
| | Avoid release to the environment. | |
| Methods and materia | al for containment and cleaning up | |
| Containment/Clean-up Measures | Stop leak if you can do it without risk. SMALL SPILLS: Take up with sand or other non-combustible absorbent material and place into containers for later disposal. | |

LARGE SPILLS: Dike far ahead of liquid spill for later disposal.

Section 7 - Handling and Storage

Precautions for safe handling

Handling • Use only with adequate ventilation. Wear appropriate personal protective equipment, avoid direct contact. Avoid breathing mist, vapours and/or spray. Avoid contact with skin, eyes, and clothing. Tripping accidents have occurred because of asphalt buildup on bottoms of shoes and boots; buildup should be removed regularly to prevent such accidents. Do not attempt to clean empty containers. Do not pressurize, cut, weld, braze, solder, drill, grind or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco.

Conditions for safe storage, including any incompatibilities

Storage • Store in a cool/low-temperature, well-ventilated place away from heat and ignition sources. Storage containers should be vented to prevent over-pressurization and vacuum.

Section 8 - Exposure Controls/Personal Protection

Control parameters

| Exposure Limits/Guidelines | | | | |
|----------------------------|----------|--|---|-----------------|
| | Result | ACGIH | NIOSH | OSHA |
| Sodium hydroxide | TWAs | Not established | Not established | 2 mg/m3 TWA |
| (1310-73-2) | Ceilings | 2 mg/m3 Ceiling | 2 mg/m3 Ceiling | Not established |
| Hydrogen sulfide | Ceilings | Not established | 10 ppm Ceiling (10 min); 15 mg/m3 Ceiling (10 min) | 20 ppm Ceiling |
| | STELs | 5 ppm STEL | Not established | Not established |
| | TWAs | 1 ppm TWA | Not established | Not established |
| Asphalt (8052-42-4) | | 0.5 mg/m3 TWA (fume, inhalable fraction, as benzene soluble aerosol) | Not established | Not established |
| | Ceilings | Not established | 5 mg/m3 Ceiling (fume, 15 min) | Not established |

Exposure controls

| Engineering Measures/Controls | Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. |
|------------------------------------|---|
| Personal Protective I | Equipment |
| Respiratory | In case of insufficient ventilation, wear suitable respiratory equipment. Follow the OSHA respirator regulations found in 29 CFR 1910.134. Use a NIOSH/MSHA approved respirator if exposure limits are exceeded or symptoms are experienced. |
| Eye/Face | Wear protective eyewear (goggles, face shield, or safety glasses). |
| Skin/Body | Wear appropriate gloves. Wear long sleeves and/or protective coveralls. |
| Environmental Exposure Controls | Controls should be engineered to prevent release to the environment, including procedures to prevent spills, atmospheric release and release to waterways. Follow best practice for site management and disposal of waste. |

Key to abbreviations

ACGIH = American Conference of Governmental Industrial Hygiene NIOSH = National Institute of Occupational Safety and Health OSHA = Occupational Safety and Health Administration STEL = Short Term Exposure Limits are based on 15-minute exposures TWA = Time-Weighted Averages are based on 8h/day, 40h/week exposures

Section 9 - Physical and Chemical Properties

Information on Physical and Chemical Properties

Material Description

| Physical Form | Liquid | Appearance/Description | Dark brown liquid with a mild odor. |
|--|---|------------------------------|-------------------------------------|
| Color | Dark brown. | Odor | Mild |
| Odor Threshold | No data available | | |
| General Properties | | | |
| Boiling Point | 212 F(100 C) | Melting Point/Freezing Point | No data available |
| Decomposition Temperature | No data available | рН | No data available |
| Specific Gravity/Relative Density | 1 to 1.03 Water=1 | Water Solubility | Appreciable 10 to 99 % |
| Viscosity | No data available | | |
| Volatility | | | |
| Vapor Pressure | No data available | Vapor Density | No data available |
| Evaporation Rate | Similar to water | Volatiles (Wt.) | No data available |
| Volatiles (Vol.) | No data available | | |
| Flammability | | | |
| Flash Point | > 450 F(> 232.2222 C) COC (Cleveland Open Cup) Asphalt Cement | UEL | No data available |
| LEL | No data available | Autoignition | No data available |
| Flammability (solid, gas) | No data available | | |
| Environmental | | | |
| Octanol/Water Partition coefficient | No data available | | |

Section 10: Stability and Reactivity

Reactivity

• No dangerous reaction known under conditions of normal use.

Chemical stability

Stable

Possibility of hazardous reactions

• Hazardous polymerization will not occur.

Conditions to avoid

• Excess heat. Incompatible materials.

Incompatible materials

• No data available

Hazardous decomposition products

• Carbon monoxide and other compounds (such as amines, nitrogen dioxide, sulfur dioxide, ozone, hydrogen sulfide, and various hydrocarbons) may be released by thermal decomposition. If hydrogen sulfide is present, the flammable limits can be from 4.3 to 45.5% by volume, and its presence may promote the formation of pyrophoric (spontaneously igniting) iron compounds.

Section 11 - Toxicological Information

Information on toxicological effects

| | | Components |
|-------------|-------|--|
| Asphalt (>= | 8052- | Acute Toxicity: Ingestion/Oral-Rat LD50 • >5000 mg/kg; Gastrointestinal: Hypermotility, diarrhea; Inhalation-Rat |
| 63%) | 42-4 | LC50 • >94.4 mg/m ³ ; |

| | | Multi-dose Toxicity: Inhalation-Rat TCLo • 100 mg/m ³ 6 Hour(s) 14 Week(s)-Intermittent; Sense Organs and Special Senses:Olfaction:Tumors; Behavioral:Food intake (animal); Nutritional and Gross Metabolic:Gross Metabolite Changes:Weight loss or decreased weight gain; Inhalation-Human TDLo • 10 mg/m ³ 5.5 Year(s)-Intermittent; Sense Organs and Special Senses:Eye:Conjunctive irritation; Lungs, Thorax, or Respiration:Cough; Gastrointestinal:Changes in structure or function of salivary glands; Mutagen: Micronucleus test • Unreported Route-Rat • Other Cell Type • 57.8 μg/L |
|-----------------------------------|---------------|---|
| Sodium hydroxide (< 0.065%) | 1310- 73-2 | Irritation: Eye-Rabbit • 1 % • Severe irritation; Skin-Rabbit • 500 mg 24 Hour(s) • Severe irritation |

| GHS Properties | Classification |
|-------------------------------|-----------------------------------|
| Respiratory sensitization | OSHA HCS 2012•No data available |
| Serious eye damage/Irritation | OSHA HCS 2012•No data available |
| Acute toxicity | OSHA HCS 2012•No data available |
| Aspiration Hazard | OSHA HCS 2012•No data available |
| Carcinogenicity | OSHA HCS 2012 • Carcinogenicity 2 |
| Skin corrosion/Irritation | OSHA HCS 2012•No data available |
| Skin sensitization | OSHA HCS 2012•No data available |
| STOT-RE | OSHA HCS 2012•No data available |
| STOT-SE | OSHA HCS 2012•No data available |
| Toxicity for Reproduction | OSHA HCS 2012•No data available |
| Germ Cell Mutagenicity | OSHA HCS 2012•No data available |

Potential Health Effects

| Inhalation Acute (Immediate) Chronic (Delayed) Skin | Direct contact can cause thermal burns, and may produce irritation. No data available. |
|--|--|
| Acute (Immediate) | • Direct contact can cause thermal burns, and may produce irritation. |
| Chronic (Delayed) | No data available. |
| Eye | |
| Acute (Immediate) | Direct contact can cause thermal burns, and may produce irritation. |
| Chronic (Delayed) | No data available. |
| Ingestion | |
| Acute (Immediate) | Asphalt has low systemic toxicity when ingested. However, chewing asphalt has caused gastrointestinal effects. |
| Chronic (Delayed) | No data available |

| Carcinogenic Effects | Repeated and prolonged exposure may cause cancer. The International Agency for Research on Cancer (IARC) has determined that there is inadequate evidence that asphalt alone is carcinogenic to humans. Further, IARC has determined that there is inadequate evidence of carcinogenicity for undiluted air-refined asphalts in laboratory animals. However, IARC states that there is sufficient evidence that extracts (asphalt dissolved in hydrocarbon solvents) are carcinogenic to laboratory animals, and sufficient evidence for the carcinogenicity of untreated vacuum distillates in laboratory animals and humans. IARC has determined that there is limited evidence of carcinogenicity for undiluted steam-refined asphalts in laboratory animals. Limited evidence means that a causal |
|-------------------------|---|
| | relationship is possible; however, other explanations such as chance, bias, or confounding factors cannot adequately be excluded. |

| Carcinogenic Effects | | |
|----------------------|-----------|------------------------------|
| | CAS | IARC |
| Asphalt | 8052-42-4 | Group 2B-Possible Carcinogen |

Key to abbreviations

LD = Lethal Dose

TC = Toxic Concentration TD = Toxic Dose

Section 12 - Ecological Information

Toxicity

Non-mandatory section - information about this substance not complied for this reason.

Persistence and degradability

• Non-mandatory section - information about this substance not complied for this reason.

Bioaccumulative potential

• Non-mandatory section - information about this substance not complied for this reason.

Mobility in Soil

waste

• Non-mandatory section - information about this substance not complied for this reason.

Other adverse effects

• Non-mandatory section - information about this substance not complied for this reason.

Section 13 - Disposal Considerations

Waste treatment methods

Product waste • Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. Packaging Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Section 14 - Transport Information

| | UN | UN proper shipping | Transport hazard | Packing | Environmental |
|-----|--------|--------------------|------------------|---------|---------------|
| | number | name | class(es) | group | hazards |
| DOT | NDA | Not Regulated | NDA | NDA | NDA |

Special precautions for user

• None specified.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code • No data available

Section 15 - Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

SARA Hazard Classifications

Chronic

•

| Inventory | | |
|------------------|-----------|------|
| Component | CAS | TSCA |
| Asphalt | 8052-42-4 | Yes |
| Hydrogen sulfide | 7783-06-4 | Yes |
| Sodium hydroxide | 1310-73-2 | Yes |

United States

| Labor | | |
|--|-----------|--------------------------------------|
| U.S OSHA - Process Safety Management - Highly Hazardous Chemicals •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | 1500 lb TQ |
| U.S OSHA - Specifically Regulated Chemicals | 7703-00-4 | 1500 10 1 Q |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| | 1105-00-4 | NOT LISTED |
| Environment | | |
| U.S CAA (Clean Air Act) - 1990 Hazardous Air Pollutants | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S CERCLA/SARA - Hazardous Substances and their Reportable Quantities | | |
| •Sodium hydroxide | 1310-73-2 | 1000 lb final RQ; 454 kg final RQ |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | 100 lb final RQ; 45.4 kg final RQ |
| U.S CERCLA/SARA - Radionuclides and Their Reportable Quantities | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S CERCLA/SARA - Section 302 Extremely Hazardous Substances EPCRA RQs | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | 100 lb EPCRA RQ |
| U.S CERCLA/SARA - Section 302 Extremely Hazardous Substances TPQs | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | 500 lb TPQ |
| U.S CERCLA/SARA - Section 313 - Emission Reporting | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | 1.0 % de minimis concentration |
| U.S CERCLA/SARA - Section 313 - PBT Chemical Listing | | |
| Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| | | |

| •Hydrogen sulfide | 7783-06-4 | Not Listed |
|--|-----------|------------|
| United States - California | | |
| Environment | | |
| U.S California - Proposition 65 - Carcinogens List | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S California - Proposition 65 - Developmental Toxicity | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S California - Proposition 65 - Maximum Allowable Dose Levels (MADL) | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S California - Proposition 65 - No Significant Risk Levels (NSRL) | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S California - Proposition 65 - Reproductive Toxicity - Female | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S California - Proposition 65 - Reproductive Toxicity - Male | | |
| •Sodium hydroxide | 1310-73-2 | Not Listed |
| •Asphalt | 8052-42-4 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| | | |

Section 16 - Other Information

| Revision Date Preparation Date | 17/September/2015 01/July/2005 |
|--|--|
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| Key to abbreviations NDA = No Data Available | |