Safety Data Sheet

Section 1: Identification

Product identifier

Synonyms • Cationic Asphalt Emulsion - CRS-1, CRS-1H, CRS-2, CRS-2H, CRS-3, CSS-1, CSS-1H, CQS-

1, CQS-1H

Product Code • SDS number: HMC-1002

Relevant identified uses of the substance or mixture and uses advised against

Recommended use • Various paving applications

Details of the supplier of the safety data sheet

Manufacturer • Hudson Materials Company

1615 Sholar Avenue Chattanooga, TN 37406

United States

www.hudsonmaterials.com hmc@hudsoncc.com

Telephone • (423) 624-2631

(General)

Emergency telephone number

Manufacturer • 1-800-633-8253 PERS

Section 2: Hazard Identification

United States (US)

According to: OSHA 29 CFR 1910.1200 HCS

Classification of the substance or mixture

OSHA HCS 2012 • Skin Irritation 2

Eye Irritation 2 Carcinogenicity 2

Label elements
OSHA HCS 2012

WARNING





Hazard statements • Causes skin irritation

Causes serious eye irritation Suspected of causing cancer.

Precautionary statements

Prevention • Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wash thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

Response • If on skin: Wash with plenty of water .

Take off contaminated clothing and wash before reuse.

Specific treatment, see supplemental first aid information.

If skin irritation occurs: Get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention.

Storage/Disposal • Store locked up.

Dispose of content and/or container in accordance with local, regional, national, and/or

international regulations.

Other hazards
OSHA HCS 2012

• Under United States Regulations (29 CFR 1910.1200 - Hazard Communication Standard), this product is considered hazardous.

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Section 3 - Composition/Information on Ingredients

Substances

• Material does not meet the criteria of a substance.

Mixtures

| | Composition | | | | | |
|----------------------------------|-----------------------|---------|---|--|----------|--|
| Chemical Name | Identifiers | % | LD50/LC50 | Classifications According to Regulation/Directive | Comments | |
| Asphalt | CAS: 8052-42-4 | >= 60% | Ingestion/Oral-Rat LD50 • >5000 mg/kg Inhalation-Rat LC50 • >94.4 mg/m³ | OSHA HCS 2012: Carc. 2 | NDA | |
| Hydrogen sulfide | CAS: 7783-06-4 | < 1% | Inhalation-Rat LC50 • 470 mg/m³ 6 Hour(s) | OSHA HCS 2012: Flam. Gas 1; Press. Gas - Comp.; Eye Irrit. 2; Acute Tox. 2 (Inhl); STOT SE 3: Resp. Irrit. | NDA | |
| Cationic Emulsifying Agent | NDA | < 2.5% | NDA | OSHA HCS 2012: Skin Corr. 1C; Eye Dam. 1 | NDA | |
| Water | CAS :7732-18-5 | Balance | Ingestion/Oral-Rat LD50 • >90 mL/kg | OSHA HCS 2012: Not Hazardous | NDA | |

Section 4: First-Aid Measures

Description of first aid measures

Inhalation

• Move victim to fresh air. Administer oxygen if breathing is difficult. Give artificial respiration if victim is not breathing. If signs/symptoms continue, get medical attention.

Skin

• Removal of solidified molten material from skin requires medical assistance. Remove and isolate contaminated clothing. Clean exposed skin with soap or mild detergent and large amounts of water. If irritation develops and persists, get medical attention.

Eye

• In case of contact with substance, immediately flush eyes with running water for at least 20 minutes. If eye irritation persists: Get medical advice/attention.

Ingestion

• Do NOT induce vomiting. Get medical attention immediately.

Most important symptoms and effects, both acute and delayed

• Refer to Section 11 - Toxicological Information.

Indication of any immediate medical attention and special treatment needed

Notes to **Physician** · All treatments should be based on observed signs and symptoms of distress in the patient.

Consideration should be given to the possibility that overexposure to materials other than this product

may have occurred.

Section 5: Fire-Fighting Measures

Extinguishing media

Suitable Extinguishing • LARGE FIRE: Water spray, fog or regular foam.

Media SMALL FIRES: Dry chemical, CO2, water spray or regular foam.

 No data available. Unsuitable

Extinguishing Media

Special hazards arising from the substance or mixture

Unusual Fire and Explosion Hazards Containers may explode when heated.

Some may be transported hot.

Hydrogen sulfide (H2S) and other hazardous gases/vapors may evolve and collect in the headspace of storage tanks or other enclosed vessels, and create an explosive, toxic, or oxygen deficient atmosphere.

Hazardous

· No data available.

Combustion Products

Advice for firefighters

• Structural firefighters' protective clothing will only provide limited protection. Wear positive pressure self-contained breathing apparatus (SCBA).

Section 6 - Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Personal Precautions

 Ventilate enclosed areas. Do not walk through spilled material. Wear appropriate personal protective equipment, avoid direct contact. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Emergency Procedures • ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Keep unauthorized personnel away. Stay upwind.

Environmental precautions

· Avoid release to the environment.

Methods and material for containment and cleaning up

Containment/Clean-up

Measures

Stop leak if you can do it without risk.

SMALL SPILLS: Take up with sand or other non-combustible absorbent material and

place into containers for later disposal.

LARGE SPILLS: Dike far ahead of liquid spill for later disposal.

Section 7 - Handling and Storage

Precautions for safe handling

Handling • Use only with adequate ventilation. Wear appropriate personal protective equipment, avoid direct contact. Avoid breathing mist, vapours and/or spray. Avoid contact with skin, eyes, and clothing. Tripping accidents have occurred because of asphalt buildup on bottoms of shoes and boots; buildup should be removed regularly to prevent such accidents. Do not use solvents or thinners to clean footwear. Do not attempt to clean empty containers. Do not pressurize, cut, weld, braze, solder, drill, grind or expose such containers

to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco.

Conditions for safe storage, including any incompatibilities

• Store in a cool/low-temperature, well-ventilated place away from heat and ignition sources. Storage containers should be vented to prevent over-pressurization and vacuum.

Section 8 - Exposure Controls/Personal Protection

Control parameters

| Exposure Limits/Guidelines | | | | | |
|----------------------------|----------|--|---|-----------------|--|
| Result ACGIH NIOSH OSH | | | | | |
| Hydrogen sulfide | Ceilings | Not established | 10 ppm Ceiling (10 min); 15 mg/m3 Ceiling (10 min) | 20 ppm Ceiling | |
| | STELs | 5 ppm STEL | Not established | Not established | |
| | TWAs | 1 ppm TWA | Not established | Not established | |
| Asphalt (8052-42-4) | | 0.5 mg/m3 TWA (fume, inhalable fraction, as benzene soluble aerosol) | Not established | Not established | |
| | Ceilings | Not established | 5 mg/m3 Ceiling (fume, 15 min) | Not established | |

Exposure controls

Engineering Measures/Controls

Good general ventilation should be used. Ventilation rates should be matched to conditions.
If applicable, use process enclosures, local exhaust ventilation, or other engineering controls
to maintain airborne levels below recommended exposure limits. If exposure limits have not
been established, maintain airborne levels to an acceptable level.

Personal Protective Equipment

Respiratory

 In case of insufficient ventilation, wear suitable respiratory equipment. Follow the OSHA respirator regulations found in 29 CFR 1910.134. Use a NIOSH/MSHA approved respirator if exposure limits are exceeded or symptoms are experienced.

Eye/Face

• Wear protective eyewear (goggles, face shield, or safety glasses).

Skin/Body

• Wear appropriate gloves. Wear long sleeves and/or protective coveralls.

Environmental Exposure Controls

• Controls should be engineered to prevent release to the environment, including procedures to prevent spills, atmospheric release and release to waterways. Follow best practice for site management and disposal of waste.

Key to abbreviations

ACGIH = American Conference of Governmental Industrial Hygiene NIOSH = National Institute of Occupational Safety and Health OSHA = Occupational Safety and Health Administration

STEL = Short Term Exposure Limits are based on 15-minute exposures
TWA = Time-Weighted Averages are based on 8h/day, 40h/week exposures

Section 9 - Physical and Chemical Properties

Information on Physical and Chemical Properties

| Material Description | | | | | | |
|-----------------------------------|--------------------|------------------------------|-------------------------------------|--|--|--|
| Physical Form | Liquid | Appearance/Description | Dark brown liquid with a mild odor. | | | |
| Color | Dark brown. | Odor | Mild | | | |
| Odor Threshold | No data available | | | | | |
| General Properties | General Properties | | | | | |
| Boiling Point | 212 F(100 C) | Melting Point/Freezing Point | No data available | | | |
| Decomposition Temperature | No data available | рН | No data available | | | |
| Specific Gravity/Relative Density | 1 to 1.03 Water=1 | Water Solubility | Appreciable 10 to 99 % | | | |
| Viscosity | No data available | | | | | |
| Volatility | _ | | | | | |

| Vapor Pressure | No data available | Vapor Density | No data available |
|-------------------------------------|---|-----------------|-------------------|
| Evaporation Rate | Similar to water | Volatiles (Wt.) | No data available |
| Volatiles (Vol.) | No data available | | |
| Flammability | | | |
| Flash Point | > 450 F(> 232.2222 C) COC (Cleveland Open Cup) Asphalt Cement | UEL | No data available |
| LEL | No data available | Autoignition | No data available |
| Flammability (solid, gas) | No data available | | |
| Environmental | | | |
| Octanol/Water Partition coefficient | No data available | | |

Section 10: Stability and Reactivity

Reactivity

• No dangerous reaction known under conditions of normal use.

Chemical stability

Stable

Possibility of hazardous reactions

• Hazardous polymerization will not occur.

Conditions to avoid

• Excess heat. Incompatible materials.

Incompatible materials

Acids may react with alkalies in product. Strong oxidizers may react with hydrocarbons. Contact with fluorine may
cause burning or explosion. This product could cause a foam-over or explosion if contact occurs with hot liquid
asphalt or other molten material in a container.

Hazardous decomposition products

 Carbon monoxide and other compounds (such as amines, nitrogen dioxide, sulfur dioxide, ozone, hydrogen sulfide, and various hydrocarbons) may be released by thermal decomposition. If hydrogen sulfide is present, the flammable limits can be from 4.3 to 45.5% by volume, and its presence may promote the formation of pyrophoric (spontaneously igniting) iron compounds.

Section 11 - Toxicological Information

Information on toxicological effects

| | Components | | | | | |
|-------------------------------|---------------|--|--|--|--|--|
| Asphalt (>= 60%) | | Acute Toxicity: Ingestion/Oral-Rat LD50 • >5000 mg/kg; Gastrointestinal:Hypermotility, diarrhea; Inhalation-Rat LC50 • >94.4 mg/m³; Multi-dose Toxicity: Inhalation-Human TDLo • 10 mg/m³ 5.5 Year(s)-Intermittent; Sense Organs and Special Senses:Eye:Conjunctive irritation; Lungs, Thorax, or Respiration:Cough; Gastrointestinal:Changes in structure or function of salivary glands; Inhalation-Human TDLo • 10 mg/m³ 9 Year(s)-Intermittent; Lungs, Thorax, or Respiration:Other changes; Gastrointestinal:Changes in structure or function of salivary glands; Biochemical:Metabolism (intermediary):Effect on inflammation or mediation of inflammation; Mutagen: Micronucleus test • Unreported Route-Rat • Other Cell Type • 57.8 μg/L | | | | |
| Hydrogen sulfide (< 1%) | 7783- 06-4 | Acute Toxicity: Inhalation-Rat LC50 • 444 ppm 4 Hour(s); Irritation: Eye-Human • 0.000125 ppm 5 Hour(s); Reproductive: Inhalation-Rat TCLo • 10 mg/m³ (48D pre/1-22D preg); Reproductive Effects:Effects on Fertility:Pre-implantation mortality; Reproductive Effects:Effects on Fertility:Post-implantation mortality; Reproductive Effects:Specific Developmental Abnormalities:Urogenital system | | | | |

| GHS Properties | Classification |
|----------------|----------------|
| | |

| Respiratory sensitization | OSHA HCS 2012•No data available |
|-------------------------------|-----------------------------------|
| Serious eye damage/Irritation | OSHA HCS 2012•Eye Irritation 2 |
| Acute toxicity | OSHA HCS 2012•No data available |
| Aspiration Hazard | OSHA HCS 2012•No data available |
| Carcinogenicity | OSHA HCS 2012 • Carcinogenicity 2 |
| Skin corrosion/Irritation | OSHA HCS 2012•Skin Irritation 2 |
| Skin sensitization | OSHA HCS 2012•No data available |
| STOT-RE | OSHA HCS 2012•No data available |
| STOT-SE | OSHA HCS 2012•No data available |
| Toxicity for Reproduction | OSHA HCS 2012•No data available |
| Germ Cell Mutagenicity | OSHA HCS 2012•No data available |

Potential Health Effects

Inhalation

Acute

Direct contact can cause thermal burns, and may produce irritation.

(Immediate)

Chronic

No data available.

(Delayed)

Skin

Acute (Immediate) Causes skin irritation. Direct contact can cause thermal burns, and may produce irritation.

Chronic

No data available.

(Delayed)

Eye

Acute (Immediate) Causes serious eye irritation. Direct contact can cause thermal burns, and may produce irritation.

Chronic

No data available.

(Delayed)

Ingestion

Acute (Immediate) • Asphalt has low systemic toxicity when ingested. However, chewing asphalt has caused gastrointestinal effects. Material may be aspirated into lungs during ingestion and/or subsequent vomiting. Aspiration of this material will cause severe lung injury, chemical pneumonitis, pulmonary edema or death.

Chronic (Delayed) No data available

Mutagenic **Effects**

• Repeated and prolonged exposure may cause mutagenic effects.

Carcinogenic **Effects**

 Repeated and prolonged exposure may cause cancer. The International Agency for Research on Cancer (IARC) has determined that there is inadequate evidence that asphalt alone is carcinogenic to humans. Further, IARC has determined that there is inadequate evidence of carcinogenicity for undiluted air-refined asphalts in laboratory animals. However, IARC states that there is sufficient evidence that extracts (asphalt dissolved in hydrocarbon solvents) are carcinogenic to laboratory animals, and sufficient evidence for the carcinogenicity of untreated vacuum distillates in laboratory animals and humans. IARC has determined that there is limited evidence of carcinogenicity for undiluted steam-refined asphalts in laboratory animals. Limited evidence means that a causal relationship is possible; however, other explanations such as chance, bias, or confounding factors cannot adequately be excluded.

| Carcinogenic Effects | | | |
|----------------------|-----------|------------------------------|--|
| | CAS | IARC | |
| Asphalt | 8052-42-4 | Group 2B-Possible Carcinogen | |

Section 12 - Ecological Information

Toxicity

• Non-mandatory section - information about this substance not complied for this reason.

Persistence and degradability

• Non-mandatory section - information about this substance not complied for this reason.

Bioaccumulative potential

• Non-mandatory section - information about this substance not complied for this reason.

Mobility in Soil

• Non-mandatory section - information about this substance not complied for this reason.

Other adverse effects

• Non-mandatory section - information about this substance not complied for this reason.

Section 13 - Disposal Considerations

Waste treatment methods

Product waste
 Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Packaging waste

 Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Section 14 - Transport Information

| | UN number | UN proper shipping name | Transport hazard class(es) | Packing group | Environmental hazards |
|-----|--------------|-------------------------|----------------------------|------------------|-----------------------|
| DOT | NDA | Not Regulated | NDA | NDA | NDA |

Special precautions for user

· None specified.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code • No data available

Section 15 - Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

SARA Hazard Classifications

· Acute, Chronic

| Inventory | | | |
|------------------|-----------|------|--|
| Component | CAS | TSCA | |
| Asphalt | 8052-42-4 | Yes | |
| Hydrogen sulfide | 7783-06-4 | Yes | |
| Water | 7732-18-5 | Yes | |

United States

Labor

| U.S OSHA - Process Safety Management - Highly Hazardous Chemicals | | |
|--|------------------------|--|
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | 1500 lb TQ |
| U.S OSHA - Specifically Regulated Chemicals | | |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| | | . 101 2.010 0 |
| Environment | | |
| U.S CAA (Clean Air Act) - 1990 Hazardous Air Pollutants | 0050 40 4 | No. of the contract of the con |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S CERCLA/SARA - Hazardous Substances and their Reportable Quantities | 0050 40 4 | Night to 1 |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | 100 lb final RQ; 45.4 kg final |
| U.C. CERCI A/CARA Redienvelides and Their Reportable Oversities | | RQ |
| U.S CERCLA/SARA - Radionuclides and Their Reportable Quantities | 9052 42 4 | Not Listed |
| •Asphalt •Water | 8052-42-4 7732-18-5 | |
| | | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S CERCLA/SARA - Section 302 Extremely Hazardous Substances EPCRA RQs | 0050 40 4 | Not I inted |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | 100 lb EPCRA RQ |
| U.S CERCLA/SARA - Section 302 Extremely Hazardous Substances TPQs | 0050 40 4 | Night Light of |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | 500 lb TPQ |
| U.S CERCLA/SARA - Section 313 - Emission Reporting | 0050 40 4 | Not I inted |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | 1.0 % de minimis concentration |
| U.S CERCLA/SARA - Section 313 - PBT Chemical Listing | | Concentration |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| | 1100 00 4 | Not Elstod |
| United States - California | | |
| Environment | | |
| U.S California - Proposition 65 - Carcinogens List | | |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S California - Proposition 65 - Developmental Toxicity | 7700 00 4 | 140t Elotod |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S California - Proposition 65 - Maximum Allowable Dose Levels (MADL) | | |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S California - Proposition 65 - No Significant Risk Levels (NSRL) | | |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S California - Proposition 65 - Reproductive Toxicity - Female | | |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| •Hydrogen sulfide | 7783-06-4 | Not Listed |
| U.S California - Proposition 65 - Reproductive Toxicity - Male | | |
| •Asphalt | 8052-42-4 | Not Listed |
| •Water | 7732-18-5 | Not Listed |
| | | |

•Hydrogen sulfide 7783-06-4 Not Listed

Section 16 - Other Information

Revision Date

• 11/August/2015

Preparation Date

• 01/November/1996

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Key to abbreviations NDA = No Data Available